

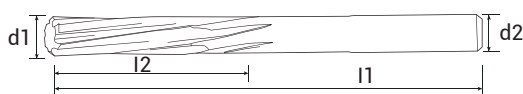
B-601

Escariador metal duro H7 10°

10° Solid carbide reamer H7

Escariador de metal duro H7 sin recubrir forma B.
Corte a derechas con la hélice de 10° a izquierda.
Tolerancia 0/+0,004 mm.

Uncoated solid carbide reamer form B H7.
Right hand cutting 10°, left hand helix.
Tolerance 0/+0,004 mm.



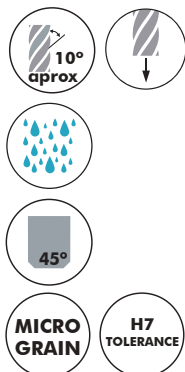
Ejemplo de pedido			Ref. final
B601	030 ↓	210	B601030210
	d1=3		
B601	120 ↓	210	B601120210
	d1=12,0		

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BROCAS

- STEEL <55 HRC
- INOX
- GG
- GGG
- ALU <12% SI
- COPPER
- NI ALLOYS
- TITAN INCONEL
- UNI



d1	d2	l1	l2	z	d1	d2	l1	l2	z	d1	d2	l1	l2	z
∅	∅				∅	∅				∅	∅			
1,00	1,0	34	5,5	4	6,40	6	86	16	6	10,30	10	133	38	6
1,50	1,5	40	8	4	6,50	8	86	16	6	10,50	10	90	20	6
2,00	2,0	49	11	4	7,00	8	86	16	6	10,50L	10	190	20	6
2,50	2,5	57	14	4	7,00L	8	140	30	6	11,00	12	90	20	6
2,98	3,0	61	12	4	7,50	8	86	16	6	11,00L	12	151	44	6
2,99	3,0	61	12	4	7,98	8	86	16	6	11,50	12	90	20	6
3,00	3,0	61	12	4	7,99	8	86	16	6	11,50L	12	151	44	6
3,01	3,0	61	12	4	8,00	8	86	16	6	11,98	12	90	20	6
3,02	3,0	61	12	4	8,00L	8	117	33	6	11,99	12	90	20	6
3,50	3,5	70	18	4	8,00LL	8	160	30	6	12,00	12	90	20	6
3,98	4,0	75	12	4	8,01	8	86	16	6	12,00L	12	151	44	6
3,99	4,0	75	12	4	8,01L	8	117	33	6	12,00LL	12	220	35	6
4,00	4,0	75	19	4	8,02	8	86	16	6	12,01	12	90	20	6
4,00L	4,0	105	16	4	8,02	8	86	16	6	12,01L	12	151	44	6
4,01	4,0	75	12	4	8,10	8	117	33	6	12,02	12	90	20	6
4,02	4,0	75	12	4	8,20	8	117	33	6	12,02L	12	151	44	6
4,02L	4,0	77	21	4	8,30	8	117	33	6	12,50	12	151	44	6
4,50	4,0	80	12	4	8,50	8	90	20	6	13,00	12	151	44	6
4,98	5,0	86	16	4	8,50L	8	117	33	6	13,00L	12	220	35	6
4,99	5,0	86	16	4	8,98	10	90	20	6	13,01	12	151	44	6
5,00	5,0	86	16	4	8,99	10	90	20	6	13,02	12	151	44	6
5,00L	5,0	115	30	4	9,00	10	90	20	6	14,00	14	160	47	6
5,01	5,0	86	16	4	9,00L	10	125	36	6	14,00L	14	220	35	6
5,02	5,0	86	16	4	9,00LL	10	160	30	6	14,01	14	160	47	6
5,10	5,0	86	16	4	9,50	10	90	20	6	14,02	14	160	47	6
5,20	6,0	86	16	4	9,50L	10	125	36	6	15,00	14	162	50	6
5,30	6,0	86	16	4	9,98	10	90	20	6	15,00L	16	220	35	6
5,50	6,0	86	16	4	9,99	10	90	20	6	15,01	14	162	50	6
5,98	6,0	86	16	4	10,00	10	90	20	6	15,02	14	162	50	6
5,99	6	86	16	4	10,00L	10	133	38	6	16,00	16	170	52	6
6,00	6	86	16	4	10,00LL	10	190	30	6	16,00L	16	230	40	6
6,00L	6	130	30	4	10,01	10	90	20	6	16,01	16	170	52	6
6,01	6	86	16	4	10,01L	10	133	38	6	16,02	16	170	52	6
6,02	6	86	16	4	10,02	10	90	20	6	18,00	18	182	56	6
6,10	6	86	16	4	10,02L	10	133	38	6	18,00L	18	230	40	6
6,20	6	86	16	4	10,10	10	133	38	6	20,00	20	195	60	6
6,30	6	86	16	4	10,20	10	133	38	6	20,00L	20	230	40	4

B-610

BROCAS

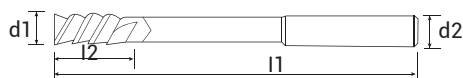
Escariador de metal duro hélice 60°

60° Solid carbide reamer



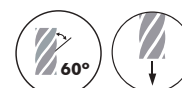
Escariador de metal duro sin recubrir.
Corte a derechas con la hélice de 60°.
Tolerancia 0/+0,005 mm.

Solid carbide reamer.
Right hand cutting with 60° helix.
Tolerante 0/+0,005 mm.



Ejemplo de pedido			Ref. final
B610	030	210	B610030210
	d1=3		
B610	120	210	B610120210
	d2=12,0		

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STEEL
<55
HRC

INOX

GG

GGG

COPPER

ALU
<12%
SI

NI
ALLOYS

TITAN
INCONEL

UNI

d1	d2	l1	l2	z
3	4	70	12	4
4	4	75	12	4
5	6	80	16	4
6	6	80	16	4
8	8	100	20	4
10	10	110	25	4
12	12	120	28	4
14	14	145	30	4
16	16	155	35	6
18	18	170	38	6
20	20	180	40	6